# SPECIFICATIONS ROMED DISPOSABLE SCALP VEIN SET

REF: 18G/19G/20G/21G/22G/23G/24G/25G



Medical device conform MDD 93/42/EEC

Scalp vein sets are designed to provide rapid venous access with greater patient comfort during infusion. Short bevelled siliconized needle facilitates atraumatic cannulation. Thin wall needle provides better flow rate per gauge, as in the same cannula more circumference is available for better flow of fluid. Butterfly shaped wings facilitate easy handling and attachment with the skin. Butterflies are colour coded for instant identification of needle size. Butterfly is connected to soft non-toxic, non-irritant, medical grade tube, which does not kink.

#### **MATERIALS**

Part		Raw material						
1.	Safety cover	Polypropylene	PP					
2.	Cannula	Stainless Steel	Cr18Ni9Ti					
3.	Butterfly wings	Polyvinyl Chloride	PVC					
4.	Tube	Polyvinyl Chloride	PVC					
5.	Luer Lok connector	Polyvinyl Chloride	PVC					
6.	Cap for Luer Lok	Polyethylene	PE					

Scalp vein sets contain phthalates (DEHP)

### **DIMENSIONS**

Gauge	Metric system	Tube length	Colour	Ref
18Gx3/4"	1.20x19 mm	30 cm	pink	18G
19Gx3/4"	1.05x19 mm	30 cm	white	19G
20Gx3/4"	0.90x19 mm	30 cm	yellow	20G
21Gx3/4"	0.80x19 mm	30 cm	green	21G
22Gx3/4"	0.70x19 mm	30 cm	black	22G
23Gx3/4"	0.60x19 mm	30 cm	light blue	23G
24Gx3/4"	0.55x19 mm	30 cm	violet	24G
25Gx3/4"	0.50x19 mm	30 cm	orange	25G

### **PROPERTIES**

Terms	Requirer	nents										
Physical												
Surface finish and	,							hall be				
visual appearance	smooth and free from defects											
Cleanliness	,							ree				
	from metal soil and processing agents											
Colour Coding the designated metric size of scalp vein set shall be identified by												
accordance with ISO6009 applied to the unit packing and /or part of scalp veir						vein se	t					
assembly such as hub or handler												
Particulate the contamination index limit≤90												
Contamination							20. 6				•	
Tensile Strength	bond between handler and needle tube shall withstand a static tensile force of not less						t less					
	than 20N for 15 S											
	bond between cannula and other parts shall withstand a static tensile force of not less than 15N for 10 S											
Lookago				2000	'\ inflati	na throi	ugh oor	nootor	koon n	o loco t	han 50	kDo.
Leakage Immerse into water(20°C-30°C),inflating through conn 10s. There should be no signs of leakage.						iiiecioi,	кеер п	IU I <del>C</del> SS (	nan 50	ĸга		
Flow Rate	Under 20kpa pressure the flow rate no less than the table											
1 low reacc	size	28G	27G	26G	25G	24G	23G	22G	21G	20G	19G	18G
	Flow rate	2.0	2.5	2.8	3.2	3.8	5.0	11.0	21.0	36.0	48.0	48.0
	ML/MIN	2.0	2.5	2.0	3.2	3.0	5.0	11.0	21.0	30.0	40.0	40.0
Needle Tube Length	≦15mm +/- 0.1mm											
	> 15mm +1.5/-2.0mm											
Needle Tip Sharp, no raw edge and burr												
Cannula Soft, transparent, easy to observe the air bubbles												
Protective caps	Easy remove											
Chemical												
Reducing matter	ducing matter No more than 2.0ml of kmno4											
Titration acidity or No more than cost 1ml for drip liquid												
Alkalinity												
Absorption	(250nm-320nm) no more than 0.1											
EO residue No more than 0.5mg each piece												
Biological												
Sterility	Sterile											
Endotoxin	Endotoxin No more than 20EU for each piece											

## **STERILIZATION**

Sterilised by ethylene oxide gas Expiry date: 5 years after sterilisation

## **PACKING**

Per piece in a peel pouch, 100 pieces in an inner box, 1000 pieces in an export carton